

- Accessory Installation

Note: Difficulty stated above reflects the minimum level of expertise required to install the accessory
(A) Customer (B) Dealer Technician (C) Master Technician

Instructional Symbols / Definitions

	Denotes warnings that may lead to serious physical injury or vehicle damage.		Denotes quality processes to be checked prior to moving to the next step.	Denotes safety equipment required to be used such as a mask, goggles, rubber gloves, and hearing protection.	
	Denotes cautions to be taken to avoid physical injury or electronic component damage.		Denotes specific tools that are necessary to complete the step.		
	Denotes cautions to be taken to avoid vehicle and component damage.	NOTE	Denotes Instructional steps necessary to complete the process.		
				Mask	Goggles
				Rubber Gloves	Hearing Protection

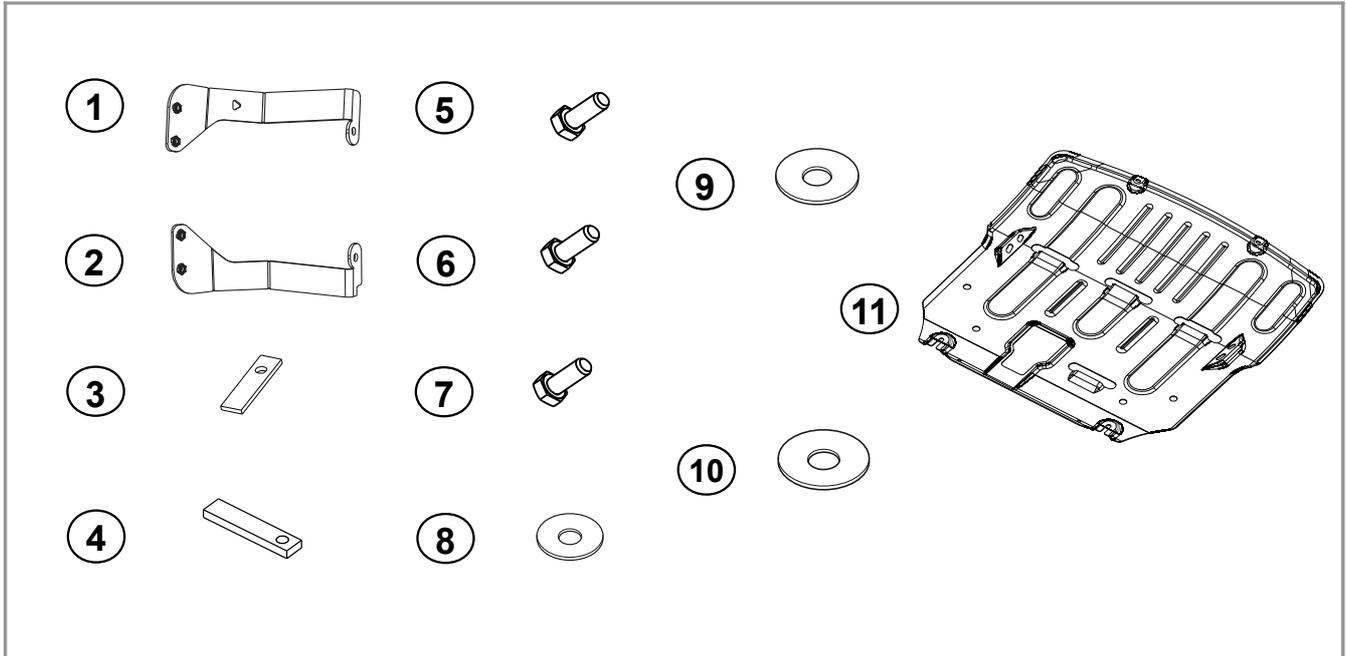
Basic Required Hand Tools

				
Torque wrench	Tighten	10 mm, 13mm, 17 mm	Screwdriver	Knife

Notes to the Installer :

Read the entire installation pamphlet prior to beginning the installation of the accessory.
Ensure that the vehicle is properly protected in the area that the accessory is to be installed.
To prevent vehicle damage, never place tools on top of painted surfaces, seats, dash pad, console or floor carpet / mat.
Always wear appropriate safety gear to include gloves and eye protection when required.
Ambient temperature of front body kit and vehicle must be 60°F ~ 110°F.

Kit Overview

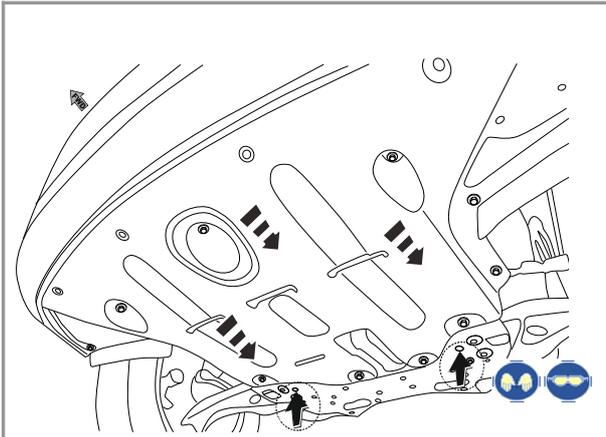


No.	QTY	Specification	No.	QTY	Specification
1	1	Bracket	9	6	Washer d=8
2	1	Bracket	10	2	Washer d=10
3	2	SD 3003	11	1	Main part
4	2	SD 3007			
5	2	Bolt M6x30			
6	6	Bolt M8x25			
7	2	Bolt M10x25			
8	2	Washer d=6			

Hardware Bag Overview

A		B		C		D		E	
1	Bracket	1	Bracket	2	SD 3003	2	SD 3007	2	Bolt M6x30
F		G		H		I		J	
6	Bolt M8x25	2	Bolt M10x25	2	Washer d=6	6	Washer d=8	2	Washer d=10
1									
	Installation instructions								

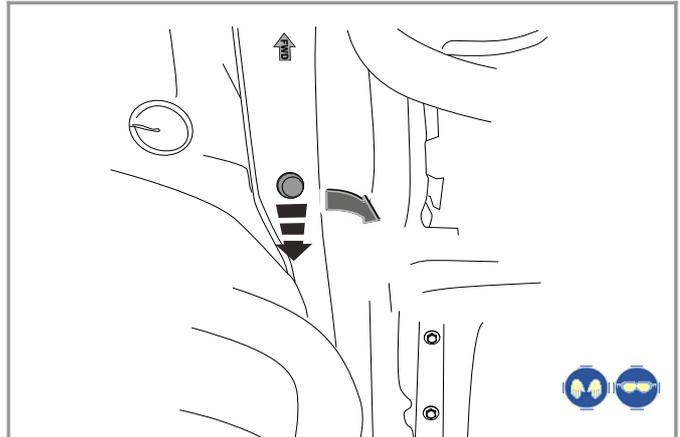
Hardware Kit Total
27



 A torque wrench under regular fastener. **1**

1. Remove the plastic duster. Do not throw out them.

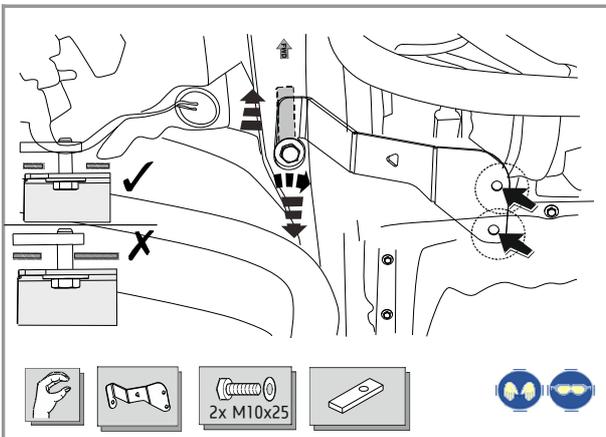
NOTE



 Screwdriver **2**

1. Remove the drain plugs from the holes of the longerons (left and right).

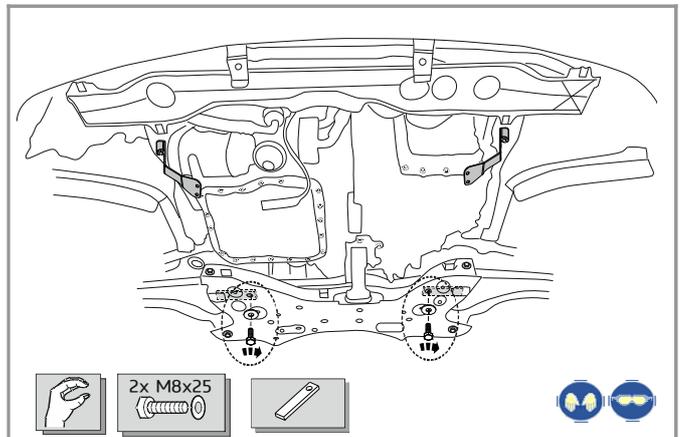
NOTE



 **3**

1. Install the brackets (A) and (B) into longerons with the SD3003 (C). The fixation bolts are not tightened first, tighten by hand till tight fixation of the brackets.

NOTE



 **4**

1. Install the SD 3007 (D) in the lower mounting points of the subframe of the car. 2. Screw a few turns in them bolts M8x25 (F) with washers d=8(I). Do not tighten fasteners.

NOTE

	<p>A torque wrench under 10 mm, 13 mm and 17 mm</p>	5
<p style="writing-mode: vertical-rl; transform: rotate(180deg);">NOTE</p>	<p>1. Install the skid plate in the rear mounting points on the subframe, fix the top points on the radiator frame. 2. Tighten the bolts securing the skid plate on the brackets, then the points on the subframe. 3. After the brackets are fully installed, the skid plate is removed.</p>	

	<p>Knife</p>	6
<p style="writing-mode: vertical-rl; transform: rotate(180deg);">NOTE</p>	<p>1. Trim the duster, use the diagram for trimming.</p>	

	<p>A torque wrench under regular fastener.</p>	7
<p style="writing-mode: vertical-rl; transform: rotate(180deg);">NOTE</p>	<p>1. Fix the trimmed duster to its place.</p>	

	<p>A torque wrench under 10 mm, 13 mm and 17 mm</p>	8
<p style="writing-mode: vertical-rl; transform: rotate(180deg);">NOTE</p>	<p>1. Install to the bolts M8x25 (F), washers d=8 (I). Attach the brackets (A) and (B), bolts M8x25 (F), washers d=8 (I). 2. Fix the top attachment points with the regular points on the duster bolts M6x30 (E), washers d=6 (H). 3. Installation is complete.</p>	